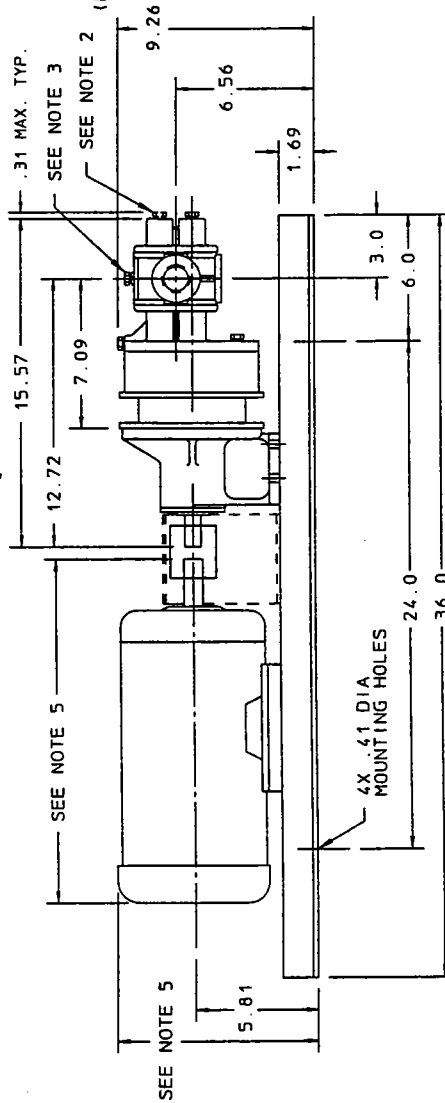
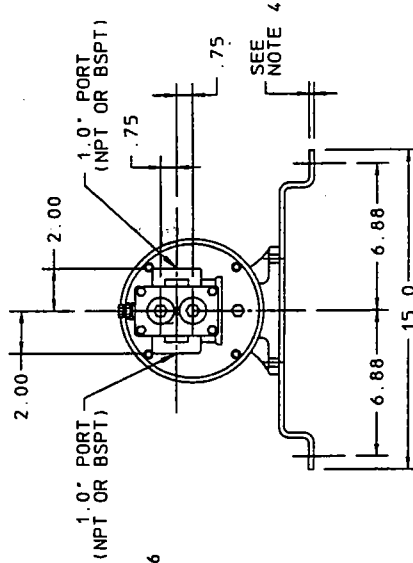
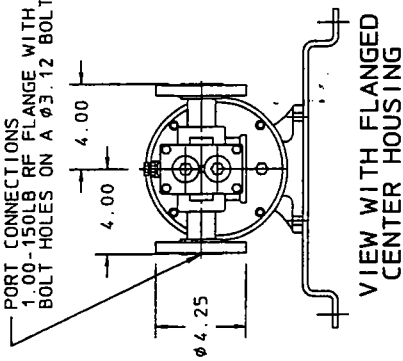


PORT CONNECTIONS
1.00-150LB RF FLANGE WITH 4X ϕ .62
BOLT HOLES ON A ϕ 3.12 BOLT CIRCLE.



NOTES:

1. SUCTION AND DISCHARGE PORTS ARE DEPENDENT UPON PUMP SHAFT ROTATION.
2. BEARING FLUSH AND DRAIN PLUGS (.12 NPT) ARE OPTIONAL.
3. VENT PLUG (.12 NPT) OPTIONAL.
4. MATERIAL THICKNESS: STEEL .25 THK. STAINLESS STEEL .19 THK.
5. MOTOR DIMENSIONS VARY BY MANUFACTURER. CONSULT MANUFACTURER'S DRAWING FOR SPECIFICS.

ALL DIMENSIONS ARE IN INCHES	
Isochem	PULSAFEEDER A Unit of IDEX Corporation
MODEL GM8/GMC8 MTD BASE AND PEDESTAL 56-145T FRAME MOTORS	
DWN BY: JEM JR	SD2681
DATE: 10/27/89	

REF	ADDED FLANGED VIEW	03/27/01
	REVISION UPDATE	DATE

SECTION/PAGE	MODEL GM8 / 304
EFFECTIVE	03/27/01
SUPERSEDES	04/01/98