



NOTES:

- SUCTION AND DISCHARGE PORTS DEPENDENT UPON PUMP SHAFT ROTATION.
- BEARING FLUSH AND DRAIN PLUGS (.12 NPTF) ARE OPTIONAL.
- VENT PLUG (.12 NPTF) OPTIONAL.
- MOTOR DIMENSIONS VARY BY MANUFACTURER. CONSULT MANUFACTURERS DRAWING FOR SPECIFICS.

MOTOR FRAME	A	B	C	D	E
56C	9.09	3.00	2.44	.34	3.50
143TC	9.09	4.00	2.75	.34	3.50
145TC	9.09	5.00	2.75	.34	3.50
182C	9.09	4.50	3.75	.41	4.50
184C	9.09	5.50	3.75	.41	4.50

REF	REVISION UPDATE	DATE	MOTOR FRAME SIZE: 56-184 FR
A			SCALE: 1:4

ALL DIMENSIONS ARE IN INCHES

**Ischem** **PULSAFEENER**  
A Unit of IDEX Corporation

MODEL GM6/GMC6  
PUMP MTD FOR 56C,  
143TC - 184C FR MOTOR

DWN BY: CLA  
DATE: 10/21/99

SD-27 14-001