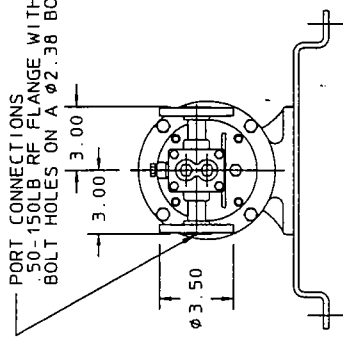
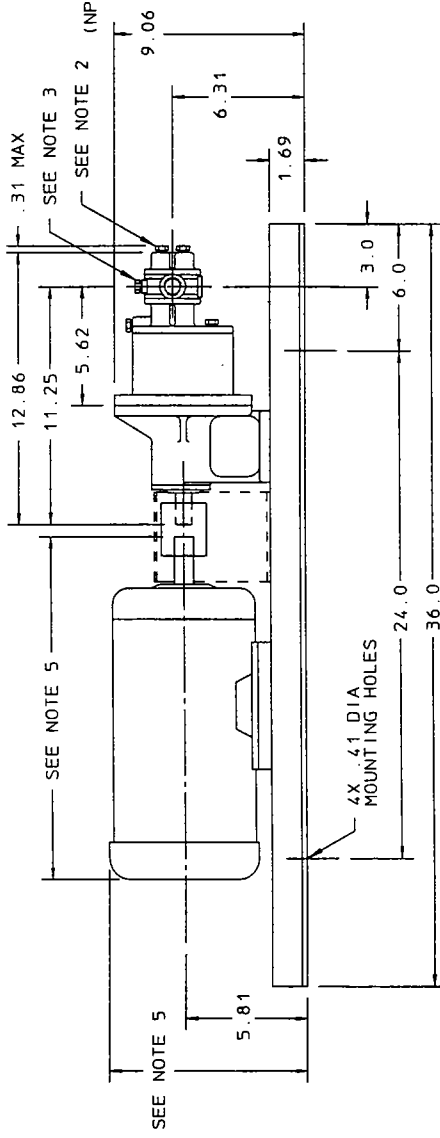
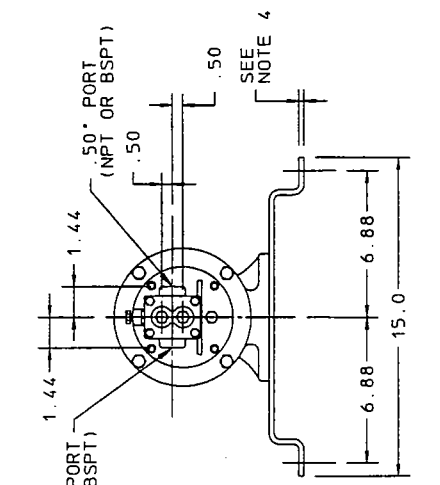


PORT CONNECTIONS
50-150LB RF FLANGE WITH 4X ϕ .62
BOLT HOLES ON A ϕ 2.38 BOLT CIRCLE.



VIEW WITH FLANGED
CENTER HOUSING



NOTES:

1. SUCTION AND DISCHARGE PORTS ARE DEPENDENT UPON PUMP SHAFT ROTATION.
2. BEARING FLUSH AND DRAIN PLUGS (.12 NPT) ARE OPTIONAL.
3. VENT PLUG (.12 NPT) OPTIONAL.
4. MATERIAL THICKNESS:
STEEL .25 THK
STAINLESS STEEL .19 THK.
5. MOTOR DIMENSIONS VARY BY MANUFACTURER. CONSULT MANUFACTURER'S DRAWING FOR SPECIFICS.

ALL DIMENSIONS ARE IN INCHES



MODEL GM4/GMC4
MTD BASE AND PEDESTAL
56-145T FRAME MOTORS

REF	ADDED FLANGED VIEW	03/27/01
	REVISION UPDATE	DATE

SECTION/PAGE	MODEL GM4 / 304
EFFECTIVE	03/27/01
SUPSEDES	04/01/98

DWN BY: JEM JR	SD2677
DATE: 10/27/89	